

## MILLING

TECH  
SPEC

### Headline Capabilities:

- Milling to 22m x 1.5m x 1.3m
- 5 sided Milling to 10m x 3m x 1.3m
- 5 axis Milling to 2.4m x 1.2m x 1.3m

### Utilising:

- **ASQUITH BUTLER MILL** (3+1 Axis, Heidenhain TNC 426)  
**Travel:** 22,000mm x 1,500mm x 1,250mm  
**Comments:** CNC Dividing head or rotary table
- **ASQUITH BUTLER GANTRY MILL** (3+1 Axis, Siemens 840D)  
**Travel:** 10,000mm x 3,000mm x 1,250mm  
**Comments:** Ø1,000mm contouring dividing head or rotary table
- **SORALUCE SP1000 MILL** (3+1 Axis, Siemens 840D)  
**Travel:** 8,500mm x 1,600mm x 1,200mm  
**Comments:** Ø2,000mm rotary table 25 tonne max load
- **SORALUCE SP8000 MILL** (3+1 Axis, Heidenhain TNC 426)  
**Travel:** 6,000mm x 1,600mm x 1,200mm  
**Comments:** Ø2,000mm rotary table 25 tonne max load
- **SORALUCE FP8000 MILL** (3 Axis, Heidenhain TNC 430)  
**Travel:** 8,000mm x 2,000mm x 1,200mm  
**Comments:** Fully Orthogonal head + Twin indexing tables
- **SORALUCE FP8000 MILL** (3 Axis, Heidenhain TNC 430)  
**Travel:** 8,000mm x 2,000mm x 1,200mm  
**Comments:** Fully Orthogonal head + Twin indexing tables

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CONTINUED...

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- **UNISIGN UNIVERS 4** (3 Axis, Siemens 810)  
**Travel:** 1,600mm x 600mm x 400mm  
**Comments:** 12,000RPM spindle speed
- **MARUFUKU** (3 Axis, Fanuc 11M)  
**Travel:** 4,400mm x 3,600mm x 900mm  
**Comments:** Large right angled head
- **BOKO F63.100** (6 Axis, Siemens 850)  
**Travel:** 2,400mm x 1,200mm x 1,350mm  
**Comments:** Capable of contour milling using 5 axis
- **BOKO WF3/12** (6 Axis, Siemens 8MC)  
**Travel:** 1,800mm x 1,200mm x 1,350mm  
**Comments:** Capable of contour milling using 5 axis
- **BOKO WF4/12** (6 Axis, Heidenhain TNC 426)  
**Travel:** 1,800mm x 1,200mm x 1,360mm  
**Comments:** Capable of contour milling using 5 axis
- **ZAYER BED MILL**  
**Travel:** 3,500mm x 1,000mm sq  
**Comments:** 4,500mm Bed length
- **XYZ SM 3500** (Protrax)  
**Travel:** 134mm x 280mm x 510mm
- **XYZ CNC/MANUAL BED MILL** (TURRET MILL)  
**Travel:** 787mm x 508mm x 584mm  
**Comments:** Proto TRAK EDGE SM 3 AXI