

WELD CLADDING

TECH
SPEC

- **FRONIUS AUTOMATED TIG WELD CLADDING RIG**

FPA 9000 ETR-S System Controller

Z Axis \updownarrow - 2,000 mm x X Axis \leftrightarrow - 1,000 mm

- **STRESS RELIEVING FURNACE**

Control: Vartex VT26 / West P6700 + Eurothem 4012C/M

Max Temp: 680°C - Max Load 400kg

Max size component: 1200mm x 800mm x 800mm

- **STORK COOPERHEAT HEAT TREATMENT MODULE**

70 KVA with 6 Output Channels

12 Point Fuji Chart Recorder with 12 Thermocouple Points

Comments: Associated process equipment,
Ceramic Pads, Blankets

- **Internal NDT for Weld Cladding operations**

- Ultrasonic
- King Brinell
- Brintronic
- Fischer Scope
- Magnetic Particle Inspection
- Liquid Penetrant Inspection